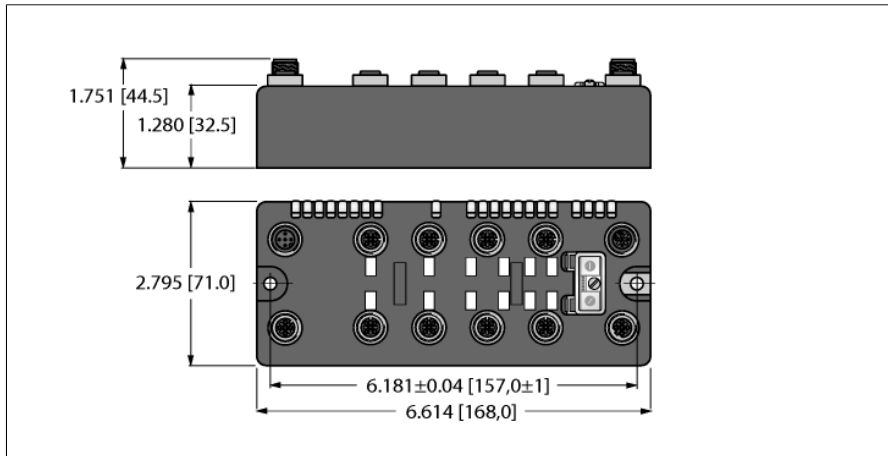


BL compact™ fieldbus station for EtherNet/IP™
4 Analog Outputs for Voltage and 8 Configurable Digital PNP Channels
BLCEN-IP-8M12LT-4AO-V-8XSG-P



- On-machine Compact fieldbus I/O block
- EtherNet/IP™ slave
- Integrated Ethernet Switch
- 10 Mbps / 100 Mbps supported
- Two 4-pole M12, D-coded, connectors for fieldbus connection
- 2 rotary switches for node address
- IP67, IP69K
- M12 I/O connectors
- LEDs indicating status and diagnostics
- Electronics galvanically separated from the field level via optocouplers
- 8 Configurable digital PNP channels, 24 VDC
- Max. 0.5A per channel
- Selection of filtering times (Input delay)
- Invertible inputs
- 4 analog voltage outputs
- -10/0...+10 VDC

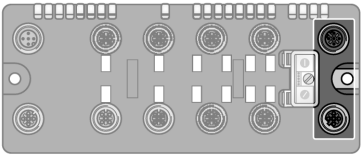
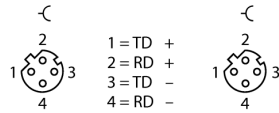
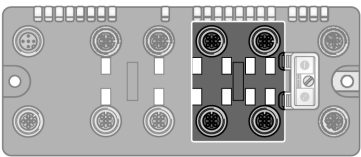
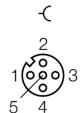
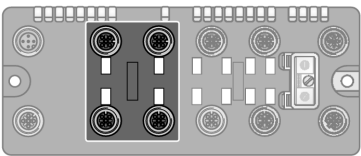
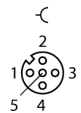
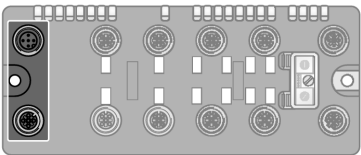
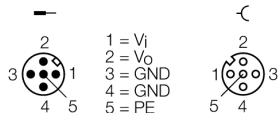
Type designation	BLCEN-IP-8M12LT-4AO-V-8XSG-P
Ident-No.	6811623
Ident-No (TUSA)	F6811623
Nominal system voltage	24 VDC
System power supply	Via auxiliary power
Voltage supply connection	2 x M12, 5-pin
Admissible range Vi	18...30VDC
Nominal current Vi	225 mA
Max. current Vi	2 A
Admissible range Vo	18...30VDC
Nominal current Vo	150 mA
Max. current Vo	4 A
Electrical isolation	The inputs and outputs of the 8XSG I/O cards are supplied via a common ground. Therefore, it is recommend not to use this module for safety or emergency stop applications.
Fieldbus transmission rate	10/100 Mbps
Adjustment transmission rate	Automatic detection
Fieldbus address range	1...92 0 (192.168.1.254) 93 (BootP) 94 (DHCP) 95 (PGM) 96 (PGM-DHCP) 97...99 (manufacturer specific)
Fieldbus addressing	2 decimally coded rotary switches
Fieldbus connection technology	2 x M12 4-pole, D-coded
Service Interface	Ethernet
Vendor ID	48
Product type	12
Product code	11623
EtherNet/IP™	
Input Assembly Instance	103
Input Data Size	4 INT
Output Assembly Instance	104
Output Data Size	5 INT
Configuration Assembly Instance	106
Configuration Size	0
Comm Format	Data - INT

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Digital inputs	From 8XSG
Input type	PNP
Type of input diagnostics	Group diagnostics
Sensor supply (V_{SENS})	24 VDC
Low level signal voltage	4.5 V
Low level signal voltage	< 4.5 VDC
High level signal voltage	7...30 VDC
Low level signal current	< 1.5 mA
High level signal current	2.1...3.7 mA
Input delay	(configurable) 0.25 or 2.5 ms
Digital outputs	From 8XSG
Output type	PNP
Sensor supply (V_{SENS})	24 VDC
Output current per channel	0.5 A
Output voltage	24 VDC
Output delay	3 ms
Load type	resistive, inductive, lamp load
Load resistance, resistive	> 48 Ω
Load resistance, inductive	< 1.2 H
Lamp load	< 3 W
Switching frequency, resistive	< 200 Hz
Switching frequency, inductive	< 2 Hz
Switching frequency, lamp load	< 20 Hz
Short-circuit protection	yes
Analog outputs	from 4AO-V
Operating modes	-10/0 ... 10 V
Type of output diagnostics	Channel diagnostics
Sensor supply	24 VDC, 250 mA per channel
Load resistance, resistive	> 1 k Ω
Load resistance, capacitive	< 1 μ F
Transmission frequency	< 100 Hz
Basic fault limit at 23 °C	< 0.2 %
Repeat accuracy	< 0.05 %
Temperature coefficient	< 300 ppm/°C of full scale
Resolution	16 bit
Measured-value display	16 bit signed integer 12 bit full range left-justified
Dimensions	168 x 71 x 32.5 mm
Mounting	2 x 5.4 mm diameter holes, 1.7 Nm torque
Weight	620 \pm 20 g
Housing material	Glass-filled nylon, nickel plated brass connectors
Housing color	Black
Window material	Lexan
Material screw	Nickel-plated brass
Material label	Polyester with polycarbonate overlay
Ground tab material	Nickel plated brass
Protection class	IP67 IP69K
Operating temperature	-40...+70 °C
Storage temperature	-40...+85 °C
Relative humidity	15 to 95% (non-condensing)
Vibration test	according to IEC 61131-2
Extended vibration resistance	
- up to 20 g (at 10 up to 150 Hz)	For mounting on base plate or machinery
Shock test	according to IEC 61131-2
Electro-magnetic compatibility	according to IEC 61131-2
Approvals and certificates	CE, cULus

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Pinning and wiring diagram

	<p>Ethernet Fieldbus cable (IP67 example): RSSD RSSD 441-2M ID number U-02482 or RSSD-RSSD-441-2M/S2174 ID number 6914218</p>	<p>Pin Assignment (M12, D-code)</p>  <p>1 = TD + 2 = RD + 3 = TD - 4 = RD -</p>
	<p>Slot 1: Analog Outputs Extension cable (example): RK 4.5T-2-RS 4.5T/S653 ident-no. U2187-09 or RKC4.5T-2-RSC4.5T/TEL ident-no. 6625212</p>	<p>Pin Assignment</p>  <p>1 = V_{SENS} 2 = AO + 3 = GND 4 = AO - 5 = PE</p>
	<p>Slot 2: Digital Inputs and Outputs Extension cable (example): RK 4.4T-2-RS 4.4T ident-no. U2445 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208</p>	<p>Pin Assignment</p>  <p>1 = V_{SENS} 2 = Signal B 3 = GND 4 = Signal A 5 = PE</p>
	<p>Auxiliary Power Extension cable (example): RKC 4.4T-2-RSC 4.4T ident-no. U5264 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208</p>	<p>Pin Assignment</p>  <p>1 = V_i 2 = V_o 3 = GND 4 = GND 5 = PE</p>

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Station LED status

LED	Color	Status	Description
IOs		OFF	No power
	RED	ON	Low power or station error
	RED	FLASHING (1 Hz)	I/O module configuration error
	RED	FLASHING (4 Hz)	No I/O module bus communication
	GREEN	ON	Station ok
	GREEN	FLASHING	Force mode active
MS		OFF	Power Off
	GREEN	ON	Connected to Master
	GREEN	FLASHING	Ready
	RED	ON	Error
	RED	FLASHING	DHCP/BOOTP Search
LNK/ACT		OFF	No Link
	GREEN	ON	100MBit Linked
	YELLOW	ON	Link
	YELLOW	FLASHING	Traffic

I/O LED status slot 1

LED	Color	Status	Description
D1 *		OFF	No diagnostics active
	RED	ON	Station error/ module bus communication failure
	RED	FLASHING (0.5Hz)	Diagnostics active (Slot 1)
AO channels 0...3			Not connected (The analog outputs do not have a LED)

* D1 LED also indicates gateway diagnostics

I/O LED status slot 2

LED	Color	Status	Description
D2 *		OFF	No diagnostics active
	RED	ON	Station error/ module bus communication failure
	RED	FLASHING (0.5Hz)	Diagnostics active (Slot 2)
XSG channels 2 ₀ ...2 ₇		OFF	Channel status x = "0" (OFF), no diagnostics active
	GREEN	ON	Channel status x = "1" (ON)
	RED	ON	Short-circuit at output

* D2 LED also indicates gateway diagnostics

BL compact™ fieldbus station for EtherNet/IP™
4 Analog Outputs for Voltage and 8 Configurable Digital PNP Channels
BLCEN-IP-8M12LT-4AO-V-8XSG-P

I/O & Diagnostic Data Map

INPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	0	DI 2 ₇	DI 2 ₆	DI 2 ₅	DI 2 ₄	DI 2 ₃	DI 2 ₂	DI 2 ₁	DI 2 ₀
	1	-	-	-	-	-	-	-	-
Diagnostics	2	Module number reporting diagnostic data							
	3	Replace Station	-	Diagnostics Active	-	-	-	-	-
Slot 1 (ref. Byte 2)	4	Hardware Failure	-	-	-	AO 1 ₀ Overflow/Underflow	-	-	Range Error AO 1 ₀
	5	Hardware Failure	-	-	-	AO 1 ₁ Overflow/Underflow	-	-	Range Error AO 1 ₁
	6	Hardware Failure	-	-	-	AO 1 ₂ Overflow/Underflow	-	-	Range Error AO 1 ₂
	7	Hardware Failure	-	-	-	AO 1 ₃ Overflow/Underflow	-	-	Range Error AO 1 ₃
OUTPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
AO 1 ₀	0	AO 1 ₀ LSB							
	1	AO 1 ₀ MSB							
AO 1 ₁	2	AO 1 ₁ LSB							
	3	AO 1 ₁ MSB							
AO 1 ₂	4	AO 1 ₂ LSB							
	5	AO 1 ₂ MSB							
AO 1 ₃	6	AO 1 ₃ LSB							
	7	AO 1 ₃ MSB							
	8	DO 2 ₇	DO 2 ₆	DO 2 ₅	DO 2 ₄	DO 2 ₃	DO 2 ₂	DO 2 ₁	DO 2 ₀
	9	-	-	-	-	-	-	-	-